

# Safety Data Sheet



according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

## 1 Identification

- **Product identifier**
- **Trade name:** ArmaFlex 520 BLV Adhesive
- **Other means of identification:** Black / Low-VOC
- **Recommended use and restriction on use**
- **Recommended use:** Adhesives
- **Restrictions on use:** No relevant information available.
- **Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**  
 Armacell LLC  
 55 Vilcom Center Drive, Suite 200  
 Chapel Hill, NC 27514  
 USA  
 (800) 866-5638  
 INFO.US@ARMACELL.COM  
 www.armacell.us
- **Emergency telephone number:**  
 ChemTel Inc.  
 (800)255-3924 (North America)  
 +1 (813)248-0585 (International)

## 2 Hazard(s) identification

- **Classification of the substance or mixture**  
 Flam. Liq. 2 H225 Highly flammable liquid and vapor.  
 Eye Irrit. 2A H319 Causes serious eye irritation.  
 STOT SE 3 H336 May cause drowsiness or dizziness.
- **Label elements**
- **GHS label elements**  
 The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms:**  

  
 GHS02 GHS07
- **Signal word:** Danger
- **Hazard statements:**  
 H225 Highly flammable liquid and vapor.  
 H319 Causes serious eye irritation.  
 H336 May cause drowsiness or dizziness.
- **Precautionary statements:**  
 P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
 P233 Keep container tightly closed.  
 P240 Ground/bond container and receiving equipment.  
 P241 Use explosion-proof electrical/ventilating/lighting/equipment.  
 P242 Use only non-sparking tools.  
 P243 Take precautionary measures against static discharge.

(Cont'd. on page 2)

# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 1)



P261	Avoid breathing mist, vapors, or spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use for extinction: CO <sub>2</sub> , powder or water spray.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Other hazards** There are no other hazards not otherwise classified that have been identified.

## 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Components:**

67-64-1	Acetone	50-100%
	 Flam. Liq. 2, H225  Eye Irrit. 2A, H319; STOT SE 3, H336	
14807-96-6	Talc	<10%

· **Additional information:**

For the listed ingredient(s), the identity and/or exact percentage(s) are being withheld as a trade secret.  
For the wording of the listed Hazard Statements, refer to section 16.

## 4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

Respiration of particulates is unlikely during normal usage.  
Supply fresh air; consult doctor in case of complaints.

· **After skin contact:**

Immediately remove any clothing soiled by the product.  
Do not pull solidified product away from the skin.  
Immediately wash with water and soap and rinse thoroughly.  
If skin irritation continues, consult a doctor.

· **After eye contact:**

Remove contact lenses if worn.  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:**

Rinse out mouth and then drink plenty of water.  
Do not induce vomiting; immediately call for medical help.

(Cont'd. on page 3)

# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 2)

- **Most important symptoms and effects, both acute and delayed:**  
Headache  
Coughing  
Causes eye irritation.  
May cause drowsiness or dizziness.
- **Indication of any immediate medical attention and special treatment needed:**  
If necessary oxygen respiration treatment.

## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray.
- **For safety reasons unsuitable extinguishing agents:** Water stream.
- **Special hazards arising from the substance or mixture**  
Formation of toxic gases is possible during heating or in case of fire.
- **Advice for firefighters**
- **Protective equipment:**  
Wear self-contained respiratory protective device.  
Wear fully protective suit.
- **Additional information:**  
Eliminate all ignition sources if safe to do so.  
Cool endangered receptacles with water spray.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Use respiratory protective device against the effects of fumes/dust/aerosol.  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation.  
Keep away from ignition sources.  
Protect from heat.
- **Environmental precautions** Avoid release to the environment.
- **Methods and material for containment and cleaning up**  
Absorb with non-combustible liquid-binding material (sand, diatomite, acid binders, universal binders).  
Send for recovery or disposal in suitable receptacles.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## 7 Handling and storage

- **Handling**
- **Precautions for safe handling:**  
Avoid splashes or spray in enclosed areas.  
Use only in well ventilated areas.

(Cont'd. on page 4)



# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 3)

- Avoid contact with the eyes and skin.
- Wash hands before breaks and at the end of work.
- **Information about protection against explosions and fires:**  
Highly flammable liquid and vapor.  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.

- **Conditions for safe storage, including any incompatibilities**
- **Requirements to be met by storerooms and receptacles:**  
Store in cool, dry conditions in well sealed receptacles.  
Avoid storage near extreme heat, ignition sources or open flame.
- **Information about storage in one common storage facility:**  
Store away from foodstuffs.  
Store away from oxidizing agents.
- **Specific end use(s)** No relevant information available.

## 8 Exposure controls/personal protection

### · Control parameters

#### · Components with limit values that require monitoring at the workplace:

##### 67-64-1 Acetone

PEL (USA)	Long-term value: 2400 mg/m <sup>3</sup> , 1000 ppm
REL (USA)	Long-term value: 590 mg/m <sup>3</sup> , 250 ppm
TLV (USA)	Short-term value: 1187 mg/m <sup>3</sup> , 500 ppm Long-term value: 594 mg/m <sup>3</sup> , 250 ppm BEI
EL (Canada)	Short-term value: 500 ppm Long-term value: 250 ppm
EV (Canada)	Short-term value: 750 ppm Long-term value: 500 ppm
LMPE (Mexico)	Short-term value: 750 ppm Long-term value: 500 ppm A4, IBE

##### 14807-96-6 Talc

PEL (USA)	Long-term value: 20 mppcf ppm (containing <1% Quartz)
REL (USA)	Long-term value: 2* mg/m <sup>3</sup> *respirable dust; and <1% Quartz
TLV (USA)	Long-term value: 2* mg/m <sup>3</sup> *as respirable fraction; E
EL (Canada)	Long-term value: 2 *0.1 f/cc mg/m <sup>3</sup> resp. *if contains asbestos : ACGIH A1, IARC 1
EV (Canada)	Long-term value: 2* mg/m <sup>3</sup> , 2 f/cc ppm *respirable
LMPE (Mexico)	Long-term value: 2* mg/m <sup>3</sup> A4, *fracción respirable

(Cont'd. on page 5)

# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 4)

· **Ingredients with biological limit values:**

**67-64-1 Acetone**

BEI (USA)	50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
-----------	--

· **Exposure controls**

· **General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

· **Engineering controls:** No relevant information available.

· **Breathing equipment:**

Not required under normal conditions of use.

Use suitable respiratory protective device in case of insufficient ventilation.

For spills, respiratory protection may be advisable.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves:** Rubber gloves

· **Eye protection:**



Safety glasses

· **Body protection:** Protective work clothing

· **Limitation and supervision of exposure into the environment**

No relevant information available.

· **Risk management measures:** No relevant information available.

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **Appearance:**

Form: Liquid

Color: Dark

· **Odor:** Characteristic

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Melting point/Melting range:** Not determined.

· **Boiling point/Boiling range:** >35 °C (>95 °F)

(Cont'd. on page 6)

## Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 5)

· <b>Flash point:</b>	<23 °C (<73.4 °F)
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Auto-ignition temperature:</b>	Not determined.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· <b>Explosion limits</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Oxidizing properties:</b>	Non-oxidizing.
· <b>Vapor pressure:</b>	Not determined.
· <b>Density:</b>	
<b>Relative density:</b>	Not determined.
<b>Vapor density:</b>	Not determined.
<b>Evaporation rate:</b>	Not determined.
· <b>Solubility in / Miscibility with Water:</b>	Fully miscible.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Other information</b>	No relevant information available.

### 10 Stability and reactivity

- **Reactivity:** No relevant information available.
- **Chemical stability:**
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used and stored according to specifications.
- **Possibility of hazardous reactions**  
Flammable.  
Reacts with oxidizing agents.  
Used empty containers may contain product gases which form explosive mixtures with air.  
Can form explosive mixtures in air if heated above flash point and/or when sprayed or atomized.
- **Conditions to avoid**  
Keep ignition sources away - Do not smoke.  
Store away from oxidizing agents.
- **Incompatible materials** No relevant information available.
- **Hazardous decomposition products**  
Under fire conditions only:  
Carbon monoxide and carbon dioxide

(Cont'd. on page 7)



# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

Trade name: ArmaFlex 520 BLV Adhesive

(Cont'd. of page 6)

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:** Based on available data, the classification criteria are not met.
- **LD/LC50 values that are relevant for classification:** None.
- **Primary irritant effect:**
- **On the skin:** Slight irritant effect on skin and mucous membranes.
- **On the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **IARC (International Agency for Research on Cancer):**  
Present in trace quantities.

107-13-1	acrylonitrile	2B
100-40-3	4-vinylcyclohexene	2B
106-99-0	1,3-butadiene	1

- **NTP (National Toxicology Program):**  
Present in trace quantities.

107-13-1	acrylonitrile	R
106-99-0	1,3-butadiene	K

- **OSHA-Ca (Occupational Safety & Health Administration):**  
Present in trace quantities.

107-13-1	acrylonitrile	
----------	---------------	--

- **Probable route(s) of exposure:**  
Eye contact.  
Skin contact.
- **Germ cell mutagenicity:** Based on available data, the classification criteria are not met.
- **Carcinogenicity:** Based on available data, the classification criteria are not met.
- **Reproductive toxicity:** Based on available data, the classification criteria are not met.
- **STOT-single exposure:** May cause drowsiness or dizziness.
- **STOT-repeated exposure:** Based on available data, the classification criteria are not met.
- **Aspiration hazard:** Based on available data, the classification criteria are not met.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity** No relevant information available.
- **Persistence and degradability** No relevant information available.
- **Bioaccumulative potential:** No relevant information available.
- **Mobility in soil:** No relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Due to mechanical actions of the product (e.g. agglutinations), damages may occur.
- **Additional ecological information**
- **General notes:**  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Other adverse effects** No relevant information available.

(Cont'd. on page 8)

# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

Trade name: ArmaFlex 520 BLV Adhesive

(Cont'd. of page 7)

## 13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Can be disposed of with household garbage after solidification following consultation with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

· **Uncleaned packagings**

· **Recommendation:** Disposal must be made according to official regulations.

· **Recommended cleansing agent:** Water, if necessary with cleansing agents.

## 14 Transport information

· **UN-Number**

· DOT, ADR/RID/ADN, IMDG, IATA UN1133

· **UN proper shipping name**

· DOT, IATA Adhesives  
· ADR/RID/ADN, IMDG ADHESIVES

· **Transport hazard class(es)**

· DOT



· Class 3  
· Label 3

· ADR/RID/ADN



· Class 3 (F1)  
· Label 3

· IMDG, IATA



· Class 3  
· Label 3

· **Packing group**

· DOT, ADR/RID/ADN, IMDG, IATA II

(Cont'd. on page 9)



# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 8)

· **Environmental hazards**

· **Marine pollutant:** No

· **Special precautions for user** Warning: Flammable liquids

· **Hazard identification number (Kemler code):** 33

· **EMS Number:** F-E,S-D

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**



Limited Quantity for packages less than 30 kg gross and inner packagings less than 5 L chaque.

· **ADR/RID/ADN**



Limited Quantity for packages less than 30 kg gross and inner packagings less than 5 L chaque.

· **IMDG**



Limited Quantity for packages less than 30 kg gross and inner packagings less than 5 L chaque.

· **IATA**



Limited Quantity for packages less than 30 kg gross and inner packagings less than 0.5 L chaque / 1 L net.

## 15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **United States (USA)**

· **SARA**

· **Section 302 (extremely hazardous substances):**

None of the ingredients are listed.

· **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients are listed.

· **TSCA (Toxic Substances Control Act)**

(Cont'd. on page 10)

# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 9)

All ingredients are listed or exempt.

- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**  
Present in trace quantities.

107-13-1	acrylonitrile	20000
----------	---------------	-------

- **Proposition 65 (California)**
- **Chemicals known to cause cancer:**  
Present in trace quantities: 100-10-3, 107-13-1, 106-99-0.  
Reference to talc not applicable to product, as product contains no asbestiform fibers.

14807-96-6	Talc
100-40-3	4-vinylcyclohexene
107-13-1	acrylonitrile
106-99-0	1,3-butadiene

- **Chemicals known to cause developmental toxicity for females:**  
Present in trace quantities.

100-40-3	4-vinylcyclohexene
106-99-0	1,3-butadiene

- **Chemicals known to cause developmental toxicity for males:**  
Present in trace quantities.

106-99-0	1,3-butadiene
----------	---------------

- **Chemicals known to cause developmental toxicity:**  
Present in trace quantities.

106-99-0	1,3-butadiene
----------	---------------

- **EPA (Environmental Protection Agency):**

67-64-1	Acetone	1
---------	---------	---

- **IARC (International Agency for Research on Cancer):**  
Present in trace quantities.

100-40-3	4-vinylcyclohexene	2B
107-13-1	acrylonitrile	2B
106-99-0	1,3-butadiene	1

- **Canadian Domestic Substances List (DSL):**

All components have the value \*.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Abbreviations and acronyms:**  
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
OSHA: Occupational Safety & Health Administration

(Cont'd. on page 11)

## Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: February 10, 2020

**Trade name: ArmaFlex 520 BLV Adhesive**

(Cont'd. of page 10)

Flam. Liq. 2: Flammable liquids – Category 2  
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A  
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

**Sources**

Website, European Chemicals Agency ([echa.europa.eu](http://echa.europa.eu))  
Website, US EPA Substance Registry Services ([ofmpub.epa.gov/sorinternet/registry/substreg/home/overview/home.do](http://ofmpub.epa.gov/sorinternet/registry/substreg/home/overview/home.do))  
Website, Chemical Abstracts Registry, American Chemical Society ([www.cas.org](http://www.cas.org))  
Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: 978-0-470-07488-6  
Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5.  
Safety Data Sheets, Individual Manufacturers

SDS Prepared by:  
ChemTel Inc.  
1305 North Florida Avenue  
Tampa, Florida USA 33602-2902  
Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573  
Website: [www.chemtelinc.com](http://www.chemtelinc.com)